Work Orde March-12-13 1:		346		*98346*								Page
Item ID: Revision ID: Item Name:	D3913-041	Base Assemby, 350		Accept	*N900	<b>040</b>	100	)* ፡	Setup	Start Stop	*N: *N!	S1*
Start Date: Required Date: Reference:	3/08/13	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item II Customer:	<b>D</b> :					10.	
Approvals:		in: MCブ		Tooling: SPC (Y/N):		te:		I	Run	Start Stop	"[7]	R1* R2*
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	vision Nbr					•					
D3913 D4020	B A			· ·								
*100*		Weld per dwg A/R S.S Large Fab	. rod Batch: <u>B12387</u>	<b>3</b> 0.00				PC	· /	' <i>3</i> -	9-74	
Large Fab Large Fab		Memo 1- assemble ***inspect	e ribs, weld as per dwg D39 before welding mesh***	0.00 13 using DT9610A 🗸				Cpc	/3	3.9	9-24 . 2 E	
		2-Cut D402 and trim m	20-1 base mesh and tack welcomesh to fit if necessary and trin	d all mesh on basket as p n to clear fasteners holes	per dwg D3913							
		3- weld hin ***take lid	ge (3) and Mounting bracket to locate hinge and bracket*	s as per dwg D3913 🛩 **								
	·	4- Weld D4	1672-1 blanking plates as per	dwg								
110		OC9- Inspect visual per	OSI004- Fusion Welds	0.00								

0.00

Memo

Quality Control

											DQA:	Dai	е.	
NCR: Y	es/	/ No				WORK ORDER NON-O	MANCE / UPDATE		QA Closed:	Dat	te:			
Work Orde	٠r٠	·				DISPOSITION	AGAINST D				PARTMENT/PROCESS			
	Part No.						Skid-tube Crosstube  Machining Small Fab				Water Jet Prod. Eng. Coor. Rec/Store/Packaging			Engineering Quality
NCR N	10. -				····	Use-as-is Work Order Update			noforming Finishing Large Fab Composite		Rec/Stor	e/Packaging Supplier	_	Other
Root					Descri	otion of work order update	Init	ial	Action		Sign &			
Cause		Date	Step	Qty		or Non-conformance	Chief	Eng	Description		Date	Verification	n l	QC Inspector
Doc/Data														
Equip/Tooling												× ,		
Operator		-												
Material		•				•	i							
Setup														
Other									ı					
Process														
Supplier											1			
Training														
Unapproved					,									
		•			• •	F.	AULT (	CATE	GORY					
Landi	ng G	iear	•			General					_			
		Bending				Bend	Gr	rain			Ovalized			Pressure/Forced
		Centre No	t Concer	ntric to	o/s 🗌	BOM/Route	На	rdwa	re		Over/Under	tolerance		Temperature/Cure
	Cracks					Broken/Damaged Inspection Incomplete				Part Incorrect			Weld	

Instructions Incomplete/Unclear

Maintenance

Out of Calibration

Out of Sequence

Outside Dimensions

Mislabeled

Misread

Offset

Wrong Stock Pulled

Other

Part Lost/Missing

Positioned Wrong

Power Loss/Surge

Part Moved

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Crushed/Crimped.

Inspection Strip in Tube

Torque Waves in Extrusion

Cuffs

Heat Treat

Burrs

Contamination

Countersink

Cut Too Short

Drill Holes

Drawing

Finish Folio

Work Ord	ler ID 98346
March-12-13	1:47:55 PM
Item ID:	D3913-041
Revision ID:	
Item Name:	Long Basket Base Assem

\*02216\*

Page 2

March-12-13 1:	47:55 PM	·		<b>90.</b>	14() 						
Item ID: Revision ID:	D3913-041			Accept	*N900	040	100	)* s	Setup Start	*N!	S1*
	Long Basket B	Base Assemby, 350							Stop	*N:	S2*
Start Date:	3/08/13	Start Qty: 1.00	*1*		Cust Item I	D:					
Required Date:	3/29/13	Req'd Qty: 1.00	*1*		Customer:						
Reference:	· · ·						_	τ	Run Start		<b>-</b> 4 - 4-
Approvals:	Process Pla	n:	Date:	Tooling:	D:	ate:				"	<b>尺1</b> *
:	QC:		Date:	_ SPC (Y/N):	Da	ate:			Stop	*N	R2*
Sequence ID/ Work Center II	)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		QC5- Inspect part compl	eteness to step on W/O	0.00						15	, 2AC
*120* QC Quality Control		Мето		0.00					13-09.3	6	)AS 09 9-89
											·
125		Pressure Wash per QSI0	05 4.3	0.00							÷
*125* HandFinish Hand Finishing		Мето		0.00		•			7/61	399	6
Tune I misming									761	13-9-	260

DQA:	Da	te:		
		-	 	

NCR: Yes / No

## WORK ORDER NON-CONFORMANCE / UPDATE

										QA Closed:	Date	2:
Work Orde	r•				DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Part No. Scrap							ube ning	Crosstube Small Fab		Water Jet	Engineering Quality
NCR N	0		· <del></del>		Work Order Update	]   ''	hermoform Large	~ —	Finishing Composite	Rec/Stor	e/Packaging Supplier	Other
Root				Descri	ption of work order update	Initi	al	A	ction	Sign &		
Cause	Date	Step	Qty	(	or Non-conformance	Chief	Eng	Des	cription	Date	Verification	QC Inspector
Ooc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved											٠.	
onapproved 1		<u> </u>	ll		F	AULT C	ATEGORY					
Landin	g Gear				General				· · ·			
ાજી :	Bending Centre No Cracks Crushed/ Cuffs Heat Trea	Crimped.		o/s	Bend BOM/Route Broken/Damaged Burrs Contamination Countersink	Inst Inst Ma	ain rdware pection Inco tructions Inco aintenance slabeled	complete	/Unclear	Ovalized Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V	ssing	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled
	Inspectio	n Strip in	Tube		Cut Too Short	Mis	sread			Power Loss/	Surge	Other
	Ripples in	Bend			Drill Holes	Off	set					
	Torque W	/aves in E	xtrusion	۱	Drawing		t of Calibrat					
	Turning S				Finish	_	t of Sequen					
	Wave/Tw	ist in Tub	oe .	1	Folio	Outside Dimensions						

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

March-12-13 1:	** * *	3 <b>4</b> 0		^983	46^			Page 3
Item ID: Revision ID: Item Name:	D3913-041 Long Basket E	Base Assemby, 350		Accept	*N90004	<b>೧1</b> 00*	Setup Sta	14771
Start Date: Required Date: Reference:	3/08/13 3/29/13	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item ID: Customer:			
Approvals:	Process Pla	n:	Date:	Tooling: SPC (Y/N):	Date:		Run Sta	"NRT"
Sequence ID/ Work Center II  130  *130*  Powdercoat  Powder Coating		coat	es and mask only interior	Set Up/ Run Hours 0.00 0.00 of hinge (3) prior to powder	Tool ID Too	Plan Ac Code Qt	ccept Reject y Qty	Reject Insp. Number Stamp
M 26	,( 0	SIAKI III	*********** 2nd dood if n T: ME:	eceseary************************************	****			
*140* QC Quality Control	•	Мето		0.00		-/	J B	139-200

											DQA:	Date:	
NCR:	res /	No				WORK ORDER NON-	COI	NFORI	MANCE / UP	DATE		D. 1.	
						т					QA Closed:	Date:	
Work Orde	ar:					DISPOSITION				AGAINST DE	PARTMENT,	/PROCESS	
WOIK Olde	٠٠. <u></u>					Rework	٦	Skid-tube Crosstube				Water Jet	Engineering
Part N	Part No.							1	Machining	Small Fab	1	d. Eng. Coor.	Quality
NCR N						Use-as-is Work Order Update			noforming Large Fab	Finishing Composite	Rec/Stol	re/Packaging Supplier	Other
Root					Descri	ption of work order update	П	Initial	Ac	tion	Sign &		
Cause	Da	ate	Step	Qty	(	or Non-conformance	Ch	nief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data													
Equip/Tooling													
Operator													
Material													
Setup													
Other													
Process													
Supplier				] .									
Training													
Unapproved													
							AUL	LT CATE	GORY				
Landi	ng Gear					General		-			,	_	
	Ben	ding				Bend		Grain			Ovalized		Pressure/Forced
	Cent	re No	t Concer	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
	Cracks Broken/Damaged						Inspecti	on Incomplete		Part Incorre	ct	Weld	
	Crushed/Crimped. Burrs						Instruct	ions Incomplete/	Unclear	Part Lost/M	ssing	Wrong Stock Pulled	
	Cuffs . Contamination					Maintenance				Part Moved			
	Heat Treat Countersink					Mislabeled				Positioned V	_		
	<b>├</b> ─┤				Cut Too Short	Misread Power Loss/Surge Otl					Other		

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drill Holes

Drawing

Finish Folio

March-12-13 1	:47:55 PM	and the second of the second s				· · · · · · · · · · · · · · · · · · ·	*****								
Item ID: Revision ID:	D3913-041			Accept	ME ANDER CONTURNAL AND	*N90	nn	40´	100	*	Setup	Start	*N	S1*	
Item Name:	Long Basket I	Base Assemby, 350								•		Stop	*N:	S2*	
Start Date:	3/08/13	Start Qty: 1.00	*1*			Cust Ite	m ID:								
Required Date:	3/29/13	<b>Req'd Qty:</b> 1.00	*1*			Custom	er:								
Reference:	•	·				•					_	<b>~</b>		•	
Approvals:	Process Pla	an:	Date:	Tooling:			Date:				Run	Start	*N	R1*	
	QC:		Date:	SPC (Y/	N):		Date:	I				Stop	*N	R2*	
Sequence ID/ Work Center I	D	Operation Description		Set U Run I		Tool I	<b>D</b> 7			Accept Qty	Rej Qty		Reject Number	Insp. Stamp	
150		Assemble as per dwg		0.00								1	,	<i>*</i>	~
*150* HandFinish Hand Finishing		<b>Memo</b> Pick Kit		0.00					-	_/	.P		13-9	-26.6	<b>5</b> 2
rand ransaning	,	i ick Kit	•												
160		QC5- Inspect part compl	eteness to stêp on W/O	0.00	27 27					ı					
*160* QC Quality Control		Memo		0.00	13 a	27									
Quanty Control		·										-			

170

Identify as per dwg & Stock Location D4030-0666

99673

\*170\*

Packaging

Memo

Packaging

0.00

1 \$ St 13-9-26

				DQA:	Date:	
NCR: Yes / No	WORK ORDER NON-COI	NFORMANCE / UPI		QA Closed:	Date:	
Work Order:	DISPOSITION		AGAINST DEP	ARTMENT/PRO	OCESS	
Part No.	Rework Scrap	Skid-tube Machining	Crosstube Small Fab	Prod. Er	ng. Coor.	Engineering Quality
NCR No.	Use-as-is Work Order Update	Thermoforming Large Fab	Finishing Composite	Rec/Store/Pa	Supplier	Other

Initial

Chief Eng

Action

Description

Sign &

Date

Verification

QC Inspector

Description of work order update

or Non-conformance

Folio

Setup				
Other _				
Process				
Supplier				
Training				
Unapproved				
		F	AULT CATEGORY	
Landing	g Gear	General	<u></u>	
	Bending	Bend	Grain	Ovalized Pressure/Forced
	Centre Not Concentric to O/S	BOM/Route	Hardware	Over/Under tolerance Temperature/Cure
	Cracks	Broken/Damaged	Inspection Incomplete	Part Incorrect Weld
	Crushed/Crimped.	Burrs	Instructions Incomplete/Unclear	Part Lost/Missing Wrong Stock Pulled
	Cuffs	Contamination	Maintenance	Part Moved
	Heat Treat	Countersink	Mislabeled	Positioned Wrong
	Inspection Strip in Tube	Cut Too Short	Misread	Power Loss/Surge Other
	Ripples in Bend	Drill Holes	Offset	
	Torque Waves in Extrusion	Drawing	Out of Calibration	
	Turning Sequence	Finish	Out of Sequence	

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Wave/Twist in Tube

Step

Qty

Date

Root

Cause

Doc/Data

Equip/Tooling

Operator

Material

Quality Control

\*98346\*

Page 5

March-12-13 1:47:55 PM Accept \*N900040100\* Setup Start Item ID: D3913-041 **Revision ID:** Long Basket Base Assemby, 350 Item Name: \*1\* 3/08/13 Start Oty: 1.00 **Cust Item ID: Start Date:** Required Date: 3/29/13 Reg'd Oty: 1.00 \*1\* **Customer:** Reference: Start Run **Tooling:** Date: Approvals: Process Plan: Date: Stop SPC (Y/N): Date: Date: QC: Tool ID Tool # Plan Reject Reject Accept Sequence ID/ Operation Set Up/ Qty Number Qty Stamp Description Code **Work Center ID Run Hours** QC21- Final Inspection - Work Order Release 0.00 180 \*120\* QC 0.00 Memo

A13-0927

											Date	:
NCR: Y	es / No				WORK ORDER NON-C	O	NFORM	MANCE / UPDA		OA Classal		
										QA Closed:	Date	
Work Orde	\r.				DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
WOIK OIGE		10771.5			Rework	1		Skid-tube	Crosstube		Water Jet	Engineering
Part N	lo.				Scrap		Machining	Small Fab	Pro	d. Eng. Coor.	Quality	
					Use-as-is Thermoforming				Finishing		re/Packaging	Other
NCR N	lo				Work Order Update	Large Fab Composite				Supplier		
Root				Descri	ption of work order update		Initial	Action	n	Sign &		
Cause	Date	Step	Qty	(	or Non-conformance	Ch	nief Eng	Descript	tion	Date	Verification	QC Inspector
Doc/Data												
Equip/Tooling												
Operator												
Material					•	1						
Setup												
Other												
Process												
Supplier						1						
Training						1						
Unapproved					-							
					. F.	AUL	T CATE	GORY				
Landir	ng Gear				General							
	Bending				Bend		Grain			Ovalized		Pressure/Forced
	Centre N	ot Concei	ntṛic to (	D/S	BOM/Route	Route Hardware					tolerance	Temperature/Cure
	Cracks Broken/Damaged						Inspecti	on Incomplete		Part Incorre	ct _	Weld
	Crushed/		Burrs		Instruct	ions Incomplete/Unc	clear	Part Lost/M	issing	Wrong Stock Pulled		
	Cuffs				Contamination		Mainte	nance		Part Moved		
	Heat Trea	at ·			Countersink		] Mislabe	led		Positioned V	Vrong _	
	Inspection Strip in Tube				Cut Too Short		Misread	f		Power Loss/Surge		Other
	Ripples in Bend				Drill Holes		Offset					

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

Work Order ID:

98346

Parent Item:

D3913-041

Parent Item Name:

Long Basket Base Assemby, 350

**Start Date: 3/08/13** 

Required Date: 3/29/13

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B chg qty's DD 10.04.12 verified by:EC IPP REV:C 12.07.24 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Statu Issued
AN3-10A		Purchased	No			150	Each	249.0000	6	6	By	13-426.
Bolt											/VL/	13:4 NO.
				Location	100	Loc Qty	Ţ	oc Code		^		
				• -	5707	37				2 <u> </u>		
					2800	37			<u></u>			
				ST351		124				<del></del> .		
					1221 1858	74 50						
					1000							
				ST512	2800	88 88						
AN960JD8	NAS1149DN832J	Donalo and	No			150	Each	0.0000	2	2		
Washer	NA31149DN0323	Purchased	110	10	06319		Davi	0.0000	-	<u>)                                    </u>	DK 6	3-4-26.
D2581		Manufactured	No			100	Each	34.0000	2	2	Pl	3-4-26. '3-9-24
Mounting Bracket									to a reconstruction		(()	5-7-29
				<b>Location</b>		Loc Oty		oc Code				
				WA004		34	B1039	15Z —	<del>&gt;</del> _(2			
				70		2						
				812		1						
				82:		2						
				832 854		. 2			-			
•				87		. 2	4		-			
•				942		22	٠.					
D2931		Manufactured	No			150	Each	2,260.0000	2	2	ll.	10 22 21
Bumper		Manaractarea							-		- DL	13-4-26.
•				Location		Loc Qty	Ī	oc Code				
				GA		262						
•					064	262				)		
				ST021		1998						
				86	125	1998			•			

Comparisor   Com												DQA:	Date	:
Work Order:    Part No.	NCR: Y	'es	/ No				WORK ORDER NON-C	O	NFORM	ANCE / UPDATE		•		
Part No.												QA Closed:	Date	: · · · · · · · · · · · · · · · · · · ·
Part No.	Work Orde	ır.					DISPOSITION			AGA	AINST DE	PARTMENT	PROCESS	
Part No.	WOIR Orac	·' -					Rework	] <b> </b>		Skid-tube Cros	stube		Water Jet	Engineering
Root Cause Date Step Qty Or Non-conformance Chief Eng Description Date Verification QC Inspector  Doc/Data Equip/Tooling Operator  Material Step Under Contentic to O/S Contre Not Concentric to O/S Caracks Broken/Damaged Inspection Inspection Incomplete Crushed/Crimped.  Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld Crushed/Crimped.  Contre Not Concentric to O/S Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld Cuffs Contamination Mislabeled  Mislabeled  Mislabeled  Counter Store Operation of work order update Initial Action Date Verification QC Inspector  Date Verific	Part N	lo.					Scrap			<b>—</b>	ıll Fab	Pro	d. Eng. Coor.	Quality
Root Cause Date Step Qty Or Non-conformance Chief Eng Description Date Verification QC Inspector Doc/Data Causip/Tooling Coperator Material Chief Eng Description Date Verification QC Inspector Dock Material Chief Eng Description Date Verification QC Inspector Dock Material Chief Eng Description Date Verification QC Inspector Dock Material Chief Eng Description Date Verification QC Inspector Dock Material Chief Eng Description Date Verification QC Inspector Dock Material Chief Eng Description Date Verification QC Inspector Dock Material Chief Eng Description Date Verification QC Inspector Dock Material Chief Eng Description Date Verification QC Inspector Date Verification QC							l			~ <b>⊢</b> —		Rec/Stor		Other
Cause Date Step Qty or Non-conformance Chief Eng Description Date Verification QC Inspector  Doc/Data Quip/Tooling Departor Operator Description Date Verification QC Inspector  Doc/Data Quip/Tooling Departor Operator Description Date Verification QC Inspector  Doc/Data Quip/Tooling Departor Operator Departor Departor Operator Operator Departor Operator	NCR N	10					Work Order Update	]		Large Fab Comp	oosite		Supplier	
Doc/Data   Gaulp/Tooling   Docartor   Material   Gaulp/Tooling   Docartor   D	Root					Descri	ption of work order update	l	nitial	Action		Sign &		
Comparisor   Com	Cause		Date	Step	Qty		or Non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector
Operator Material Setup Other Process Supplier Training Unapproved  Landing Gear  General  Bending Centre Not Concentric to O/S Cracks Cracks Broken/Damaged Broken/Damaged Crushed/Crimped. Crushed/Crimped. Cuffs Cuffs Contamination Countersink  Mislabeled  Positioned Wrong  Mislabeled  Dend  Pressure/Forced Pressure/	Doc/Data	_												
Material Setup Other Process Supplier Training Unapproved Setup Setup Setup Setup Supplier Standing Gear General Setup S	Equip/Tooling	_											*	
Setup Other	Operator													
Other Process Supplier	Material													
Frocess Supplier Training Unapproved Unapproved  FAULT CATEGORY  FAULT CATEGORY  Landing Gear  General  Bending Centre Not Concentric to O/S Centre Not Concentric to O/S BOM/Route Hardware Cracks Broken/Damaged Inspection Incomplete Crushed/Crimped Cuffs Cuffs Contamination Cuffs Contamination Heat Treat Countersink Mislabeled  Pressure/Forced Inspection Incomplete Part Incorrect Weld Part Lost/Missing Wrong Stock Pulled Mislabeled Positioned Wrong	Setup	4												
FAULT CATEGORY  Landing Gear  Bending Centre Not Concentric to O/S Cracks Crushed/Crimped Crushed/Crimped Cuffs Contamination Cuffs Heat Treat  FAULT CATEGORY  FAULT CATEGORY   Grain  Grain  Grain  Hardware  Hardware Inspection Incomplete Instructions Incomplete/Unclear  Maintenance  Part Lost/Missing Wrong Stock Pulled Positioned Wrong  Wrong Stock Pulled Positioned Wrong		$\dashv$												
Training Unapproved FAULT CATEGORY    Landing Gear General	Process	$\dashv$						ļ						
FAULT CATEGORY	l 1	$\dashv$												
Landing Gear   General   Grain   Ovalized   Pressure/Forced   Temperature/Cure   Centre Not Concentric to O/S   Broken/Damaged   Burrs   Instructions Incomplete   Part Incorrect   Weld   Wrong Stock Pulled   Cuffs   Contamination   Maintenance   Part Moved   Positioned Wrong		$\dashv$										1		
Landing Gear  Bending Centre Not Concentric to O/S Cracks Crushed/Crimped Cuffs Cuffs Heat Treat  General  Grain Grain Hardware Hardware Hardware Hardware Hardware Hovel Hardware Hardware Hardware Hardware Hovel Hardware Hardwar	Unapproved								TCATE	CODY		<u> </u>		
Bending	l a mali	6						AUL	I CATE	JURY				
Centre Not Concentric to O/S BOM/Route Hardware Over/Under tolerance Temperature/Cure Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld Crushed/Crimped Burrs Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Cuffs Contamination Maintenance Part Moved Heat Treat Countersink Mislabeled Positioned Wrong	Landii						7		Grain			Ovalized	Г	Pressure/Forced
Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld Crushed/Crimped. Burrs Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Cuffs Contamination Maintenance Part Moved Heat Treat Countersink Mislabeled Positioned Wrong		_	_	ot Concer	ntric to			-		rρ		4	tolerance	<b>⊣</b>
Crushed/Crimped.  Cuffs Contamination Heat Treat  Burrs Instructions Incomplete/Unclear Maintenance Maintenance Mislabeled  Part Lost/Missing Part Lost/Missing Part Moved Positioned Wrong		<b>├─</b> ─ <b>│</b>							1			1	<u>-</u>	<b>-1</b>
Cuffs Contamination Maintenance Part Moved Heat Treat Countersink Mislabeled Positioned Wrong									•	•		4	<del>-</del>	<b>⊣</b>
Heat Treat Countersink Mislabeled Positioned Wrong									l	·		4		
		<b>├</b>						<del>  </del>				-{	Vrong	
i minucum nitude i iculio more i iculio more i impicadi i interiore i interior					Tube		Cut Too Short		Misread			4	·	Other
Ripples in Bend Drill Holes Offset									l		L	<b>,</b>	~ L.	

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

March-12-13 1:47:54 PM

Work Order ID: Parent Item: Parent Item Name:	98346 D3913-041 Long Basket Base Assemby, 350			Start Date: 3/08/13 Start Qty: 1.00	Required Date: 3/29/13 Required Qty: 1.00
<b>D3913-1</b> Rib	Manufactured	No	100 Each 7.00	1 1	CC 13-9-24
		<b>Location</b> WA005 87543 94826	Loc Oty Loc Code  7 B 100460  1 6	<u> </u>	
D3913-15 Wide Handle Plate	Manufactured	No	100 Each 8.00	1 1	CC 13-9-24
		Location WA004 90084 94153 94317	Loc Oty Loc Cod 8 B1046 75 4 2 2	<u> </u>	
<b>D3913-3</b> Rib	Manufactured	No	100 Each 8.00	000 1 1	CC 13-9-24
		Location WA004 94825 WA005 69160 84651	Loc Oty Loc Cod  6 B 100 4443  6  2  1  1		
<b>D3913-7</b> Rib	Manufactured	No	100 Each 11.0	2	CC 13-9-24
		<b>Location</b> WA005 88492	Loc Oty 11 B 101023	<u> </u>	

										DQA:	Date:	
NCR:	es / No	)			WORK ORDER NON-O	COI	NFORM	<b>JANCE / UPD</b>	ATE			
										QA Closed:	Date:	
Work Orde	\r.				DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
Work Orde	er				Rework	1		Skid-tube	Crosstube	1	Water Jet	Engineering
Part N	lo				Scrap		ľ	Machining	Small Fab	-₹	d. Eng. Coor.	Quality
NCR N	No	-		· · · · · · · · · · · · · · · · · · ·	Use-as-is Work Order Update	]		noforming Large Fab	Finishing Composite	Rec/Sto	re/Packaging Supplier	Other
Root				Descri	ption of work order update		nitial	Acti	on	Sign &		
Cause	Date	Step	Qty		or Non-conformance	Ch	ief Eng	Descri	iption	Date	Verification	QC Inspector
Doc/Data		· ,						: 				
Equip/Tooling												
Operator		1										
Material												
Setup					·			}				
Other			1									
Process		.				İ						
Supplier						l						
Training			1							i		
Unapproved			<u> </u>									
						AUL	T CATE	GORY				
Landi	ng Gear			_	General	_	1			٦	_	7
	Bendin	_		_	Bend		Grain			Ovalized		Pressure/Forced
	Centre Not Concentric to O/S BOM/Route						Hardwa			Over/Under	<del></del>	Temperature/Cure
	Cracks Broken/Damaged						1 '	on Incomplete		Part Incorre	_	Weld
	Crushed/Crimped. Burrs						Instructions Incomplete/Unclear				issing	Wrong Stock Pulled
	Cuffs Contamination						Maintenance					
	Heat T	eat			Countersink		Mislabe	led		Positioned Wrong		-
	Inspect	ion Strip ir	n Tube		Cut Too Short		Misread	1		Power Loss/	'Surge	Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

March-12-13 1:47:54 PM

Work Order ID:	98346										•
Parent Item:	D3913-041							Star	t Date: 3/08/13	1	Required Date: 3/29/13
Parent Item Name:	Long Basket Base A	ssemby, 350						Star	rt Qty: 1.00		Required Qty: 1.00
<b>D3913-9</b> Hinge Rib		Manufactured	No		100	Eac	ch	5.0000	1	1	CC 13-9-24
				<b>Location</b>	Loc (	_		oc Code			
				WA		$^{3}B$	102	353	(		
				94814		3					
				WA005		2	,				
				70138		1					• * •
				88215	100	I C-	.1.	<i>(</i> 0000			
D3916-041 Rib Assembly		Manufactured	No		100	Eac	en	6.0000	<u> </u>	2	CC 13-9-24
				Location	Loc (	_		oc Code			
				WA004		2 <b>BH</b>	<del>93</del>				
				94585		2 B/C	203	359 -		ZX )	
				WA005		4		•			
				81444		2					
				94093		2					
D3916-5		Manufactured	No		100	Eac	ch	11.0000	3	3	CC 13-9-24
Light Rib	*										<u> </u>
				<u>Location</u>	Loc		_	oc Code	. 1	2	$\supset$
				WA004		6 <b>B/</b> 0	035	90 -	<u> </u>	<u> </u>	
				94163		1 01	<b>M</b> 2	589	-> 1	2/1	₹)
				94824							
				WA005 77142		$\beta Bl$	04.	316 -	> <i>(</i>	(X)	
				82933		4			<del></del>		
D4016-1 Hinge Half, Base	••	Manufactured	No	<del></del>	100	Ea	ch	41.0000	3	3	CC 13-9-24
Tillige Hall, Dasc	•			Landin	Loc (	Otev		oc Code			•
				Location	Luc		034		_> 6	2	
				WA 97664		24 <b>B/</b> 0 24	ノンプ	. ,	7 - 3	У—	
				WA005 94481		17 17			***************************************		•
•				1015		17					

									DQA:	Date:	
NCR: Yes	/ No				WORK ORDER NON-	CONFO	RMANCE / UI	PDATE	QA Closed:	Date:	
Work Order:					DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	
Work Order.		<u> </u>		<del></del>	Rework	1	Skid-tube	Crosstube		Water Jet	Engineering
Part No.					Scrap	]	Machining	Small Fab	Pro	od. Eng. Coor.	Quality
					Use-as-is	The	rmoforming	Finishing	Rec/Sto	re/Packaging	Other
NCR No.			-	<u>-</u>	Work Order Update	<sup>」</sup>	Large Fab	Composite	j	Supplier	
Root				Descri	ption of work order update	Initial	A	ction	Sign &		
Cause	Date	Step	Qty	(	or Non-conformance	Chief Er	g Des	cription	Date	Verification	QC Inspector
Doc/Data											
Equip/Tooling					·					` .	
Operator											
Material	1										- A
Setup											
Other											
Process			· .								
Supplier											
Training											
Unapproved						1					
					F	AULT CA	EGORY				

## **Landing Gear** General Pressure/Forced Bend Grain Ovalized Bending BOM/Route Temperature/Cure Centre Not Concentric to O/S Hardware Over/Under tolerance Weld Cracks Broken/Damaged Inspection Incomplete Part Incorrect Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Crushed/Crimped. Burrs Maintenance Cuffs Contamination Part Moved Mislabeled Positioned Wrong Heat Treat Countersink Other Cut Too Short Misread Power Loss/Surge Inspection Strip in Tube Drill Holes Ripples in Bend Offset Torque Waves in Extrusion Drawing Out of Calibration Out of Sequence Turning Sequence Finish Folio Outside Dimensions Wave/Twist in Tube

March-12-13 1:47:54 PM

Work Order ID:	98346						Start	<b>Date:</b> 3/08/13	Required Date: 3/29/13	ì.
Parent Item:	D3913-041	A 250		•				t Qty: 1.00	Required Qty: 1.00	,
Parent Item Name:	Long Basket Base	Assemby, 350							Required Qty: 1.00	
<b>D4017-7</b> Rib		Manufactured	No		100	Each	9.0000	1	1 <i>CC 13-9-24</i>	
				Location	Loc Qt	Y	Loc Code			
				WA004		5-B1008	536	<del></del>	<u></u>	
				95102		5	-			
				WA005	•	4 B948	321		<u>)                                    </u>	
				69730		1			<u></u>	
				82969		1				
				85435		1			<u>:</u>	
				88392		1				
<b>D4017-9</b> Rib		Manufactured	No		100	Each	13.0000	2	<sup>2</sup> CC 13-9-	24
				Location	Loc Qt	Y	Loc Code		_	
				WA004		10 B/O	0536 -	$\rightarrow$ $/2$	r)	
				95203		10	-574			
				WA005		3				
				70341		2				
				81445		1 .				
D4020-11		Manufactured	No		100	Each	11.0000	2	2 // /7-0	
End Mesh, Basket		Manaractarea						And the second s	<sup>2</sup> CC 13-9	-24
,				<b>Location</b>	Loc Qt	v	Loc Code			
				WA007			<del>7</del> 053 —	- (Z)	~)	
				81442		2	7033			
				84972		1		<del></del>		
				94553		4			<del></del>	
•	•			96486		4			· · ·	
D4021-1		Manufactured	No		100	Each	32.0000	3	3 // 12-9-	7/
Handle Plate		Manufactured		•				2)	<sup>3</sup> CC 13-9-	.64
				Location	Loc Qt	TV	Loc Code		_	
•						_		- (5v	.)	
				WA004 ,		32 <b>B/00</b> 12	266		<del>/</del>	
				89204 94596		3			<del>.</del>	
				94597		2				
·				95039		15			<del>.</del>	
				्र र रहाँदी			,			

NCR: \	es / N	o	•		WORK ORDER NON-	CON	NFORM	MANCE / UPI	DATE	QA Closed:	Date:	
Work Orde	er:				DISPOSITION	7		Skid-tube	AGAINST DE	PARTMENT,	/PROCESS	Engineering
Part N					Rework Scrap Use-as-is Work Order Update		l	Machining noforming Large Fab	Small Fab Finishing Composite	1	d. Eng. Coor. re/Packaging Supplier	Quality Other
Root				Descri	ption of work order update	Ī	nitial	Act	ion	Sign &		
Cause	Dat	e Step	Qty		or Non-conformance	Ch	ief Eng	Descr	iption	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved											` .	
						AUL	T CATE	GORY				
Landi	ng Gear				General		1			7	_	<b>-</b> 1
	Bending Centre Not Concentric to O/S Cracks Crushed/Crimped Cuffs Heat Treat Inspection Strip in Tube Ripples in Bend			O/S .	Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes		Grain  Hardware  Inspection Incomplete  Instructions Incomplete/Unclear  Maintenance  Mislabeled  Misread  Offset			Ovalized Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/	ssing Vrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other
		e Waves ir		on _	Drawing		Out of (	Calibration				
	Turnii	ng Sequenc	e		Finish		Out of S	Sequence				

Outside Dimensions

Date:

DQA:

Wave/Twist in Tube

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

March-12-13 1:47:54 PM

Work Order ID: Parent Item: Parent Item Name:	98346 D3913-041 Long Basket Base A	Assemby, 350						Date: 3/08/13 Qty: 1.00		Required Date: 3/29/13 Required Qty: 1.00
D4021-5 Blanking Plate		Manufactured	No		150	Each	23.0000	2	2	St 13-9-26.
,				Location ST084 /03399 85065 89059	<u>Loc Oty</u> 23	3	Loc Code	_2		
D4034-041 Aft Upper Rib Assembly		Manufactured	No		100	Each	2.0000	1	1	1013-9-24
				Location WA005 84048 92806	Loc Oty	010	Loc Code 357	→	<u> </u>	
D4034-043 Fwd Upper Rib Assembl	. ×s. Y	Manufactured	No		100	Each	6.0000	1	; 1	CC 13-9-24
				Location WA005 82980 94490 94960	Loc Oty	6 B1042	Loc Code	→	<u></u>	
D4672-1 Blanking Plate		Manufactured	No		100	Each	20.0000	2	2	CC 13-9-24
				Location WA005 88253 94069 94551		οβ <i>ΙΟ</i> ς 6 3	Loc Code	<b>-&gt;_</b> @		

									DQA:	Date:	
NCR: Y	es / No				WORK ORDER NON-O	CONFO	RMANCE / I	JPDATE	QA Closed:	Date:	-
					DISPOSITION			AGAINST D	EPARTMENT		
Work Orde	er:	· · · · · · · · · · · · · · · · · · ·			Rework	]	Skid-tube	Crosstube	]	Water Jet	Engineering
Part N	lo				Scrap	<b>↓                                    </b>	Machining	Small Fab	<del></del> i.	d. Eng. Coor.	Quality
NCR N	lo			<u> </u>	Use-as-is Work Order Update	The	ermoforming Large Fab	Finishing Composite	Rec/Sto	re/Packaging Supplier	Other
Root				Descri	ption of work order update	Initia		Action	Sign &	<u> </u>	
Cause	Date	Step	Qty	•	or Non-conformance	Chief E	ng D	escription	Date	Verification	QC Inspector
Doc/Data											
Equip/Tooling										٠,	Ì
Operator						ļ					
Material						-					
Setup		ļ								]	
Other	_										
Process	_										
Supplier	_										
Training		ļ									
Unapproved		<u> </u>				1					
4						AULT CA	TEGORY				
Landir	ng Gear				General Bend	Grai	m	Г	Ovalized	1	Pressure/Forced
	Bending	-+ 6		~  -	BOM/Route	<del></del>	ware	}-	Over/Under	· talaransa	Temperature/Cure
	Centre No	ot Concer	ntric to	<sup>0/3</sup> –	Broken/Damaged	$\vdash$		_	Part Incorre		Weld
	Crucks	Crimmad		-	1	— `	ection Incomplet uctions Incomple	<u> </u>	Part Lost/M	<del>  -</del>	Wrong Stock Pulled
}	Crushed/ Cuffs	crimpea.		-	Burrs Contamination	<del></del>	ntenance	ete/Officieal	Part Moved		
ŀ	Heat Treat Countersink							<del> </del>	Positioned		
}	Inspection Strip in Tube Cut Too Short					<b>├</b>			Power Loss,		Other
}	Ripples ir		iube	 	Drill Holes	Offse		L			Journel
}	Torque W		vtrucio	, <u> </u>	Drawing		of Calibration				
L	iorque W	raves III E	. ALI USIOI	' <u> </u>	Torawing	Hour	or Canoration				· · · · · · · · · · · · · · · · · · ·

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

March-12-13 1:47:55 PM

98346 Work Order ID: **Start Date: 3/08/13** Required Date: 3/29/13 D3913-041 Parent Item: Start Qty: 1.00 Required Qty: 1.00 Long Basket Base Assemby, 350 Parent Item Name: 33 100 761.9651 CC 13-9-24 M304EX0.75-16F No Purchased **Expanded Metal Flat SS** Loc Code Location Loc Qty 33, 212.4000637 WA 0.00006372 124070 212.4 124466 WA007 549.565 160 122534 15.96 123448 124347 53.605 320 124840 BR 13-9-26 150 Each 1,443.0000 No MS20600-AD4W3 Purchased Cherry Rivets Loc Code Loc Otv Location ST311 1310 10 122151 122452 123525 296 124231 995 133 WA003 107939 133

										24,		· ·
NCR: Y	'es / No				WORK ORDER NON-C	CON	<b>IFORM</b>	MANCE / UPDATE				
										QA Closed:	Date	<u> </u>
Work Orde	er:				DISPOSITION			AGAINST	DE	PARTMENT	PROCESS	
Part N					Rework Scrap		ı	Skid-tube Crosstube Machining Small Fab		4	Water Jet d. Eng. Coor.	Engineering Quality
NCR N	lo				Use-as-is Work Order Update	1		noforming Finishing Large Fab Composite		Rec/Stor	e/Packaging Supplier	Other
Root				Descri	ption of work order update	Action		Sign &				
Cause	Date	Step	Qty	c	or Non-conformance	Description		Date	Verification	QC Inspector		
Doc/Data												
Equip/Tooling												
Operator												
Material										·		
Setup												
Other	:											
Process												
Supplier												
Training												
Unapproved												
				·	F,	AUL'	T CATE	GORY				
Landi	ng Gear				General		Grain			<b>,</b>	_	
	Bending Bend							·		Ovalized	_	Pressure/Forced
	Centre Not Concentric to O/S BOM/Route						Hardwa			Over/Under	<b>⊢</b>	Temperature/Cure
	Cracks Broken/Damaged						Inspection Incomplete		L	Part Incorred	et _	Weld
	Crushed/CrimpedBurrs						Instructions Incomplete/Unclear			Part Lost/Mi	ssing	Wrong Stock Pulled
	Cuffs Contamination					1	Mainte	nance	1	Part Moved		

Mislabeled

Out of Calibration

Out of Sequence

Outside Dimensions

Misread

Offset

DOA:

Positioned Wrong

Power Loss/Surge

Other

Date:

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Heat Treat

Inspection Strip in Tube

Torque Waves in Extrusion

Countersink

Cut Too Short

Drill Holes

Drawing Finish

March-12-13 1:47:55 PM

Work Order ID: 98346 **Start Date: 3/08/13** Required Date: 3/29/13 D3913-041 Parent Item: Start Qty: 1.00 Long Basket Base Assemby, 350 Required Qty: 1.00 Parent Item Name: 150 6,395.0000 Each 6 MS21042L3 No AL 13-9-26 Purchased Nut Location Loc Qty Loc Code FP001 3 122141 3 GA 238 122452 238 ST314 268 117885 32 119017 55 119075 138 43 123265 ST506 5886 123900 1886 124291 4000 150 Each 10,488.000 12 NAS1149F0332P No Purchased WASHER Location Loc Qty Loc Code GA 194 122063 194 ST294 291 122063 291 ST295 123352 st510 10000 123900 10000

										DQA:	Date:	
NCR: Y	es / No				WORK ORDER NON-C	O	NFORM	AANCE / UPDA	ATE	•		
	***	-								QA Closed:	Date:	
Mork Orda	\r.				DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
Work Orde	:I		<del></del>		Rework	1		Skid-tube	Crosstube		Water Jet	Engineering
Part N	lo.				Scrap		1	Machining	Small Fab	Pro	d. Eng. Coor.	Quality
	-				Use-as-is	1	l .	noforming	Finishing	1	re/Packaging	Other
NCR N	lo		<del></del>		Work Order Update	]		Large Fab	Composite		Supplier	
Root				Descri	ption of work order update		Initial	Actio	n	Sign &		
Cause	Date	Step	Qty	(	or Non-conformance	Ch	nief Eng	Descrip	tion	Date	Verification	QC Inspector
Doc/Data												
Equip/Tooling											٠,	
Operator					•							
Material												
Setup												
Other												
Process						ļ						
Supplier												
Training												
Unapproved		<u> </u>										
					F	AUL	T CATE	GORY				
Landir	ng Gear				General		,			•		7
	Bending				Bend	_	Grain			Ovalized		Pressure/Forced
	Centre N	ot Conce	ntric to (	)/S	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
	Cracks				Broken/Damaged		Inspecti	on Incomplete		Part Incorre	ct	Weld
	Crushed/	Crimped.	-		Burrs		Instruct	ions Incomplete/Un	clear	Part Lost/Mi	issing	Wrong Stock Pulled
ļ	Cuffs				Contamination		Mainte	nance		Part Moved		
	Heat Trea	at			Countersink	Mislabeled				Positioned V	Vrong	7
	Inspectio	n Strip in	Tube		Cut Too Short		Misread			Power Loss/	Surge	Other
	Ripples in	n Bend			Drill Holes	Offset						

Out of Calibration
Out of Sequence

Outside Dimensions

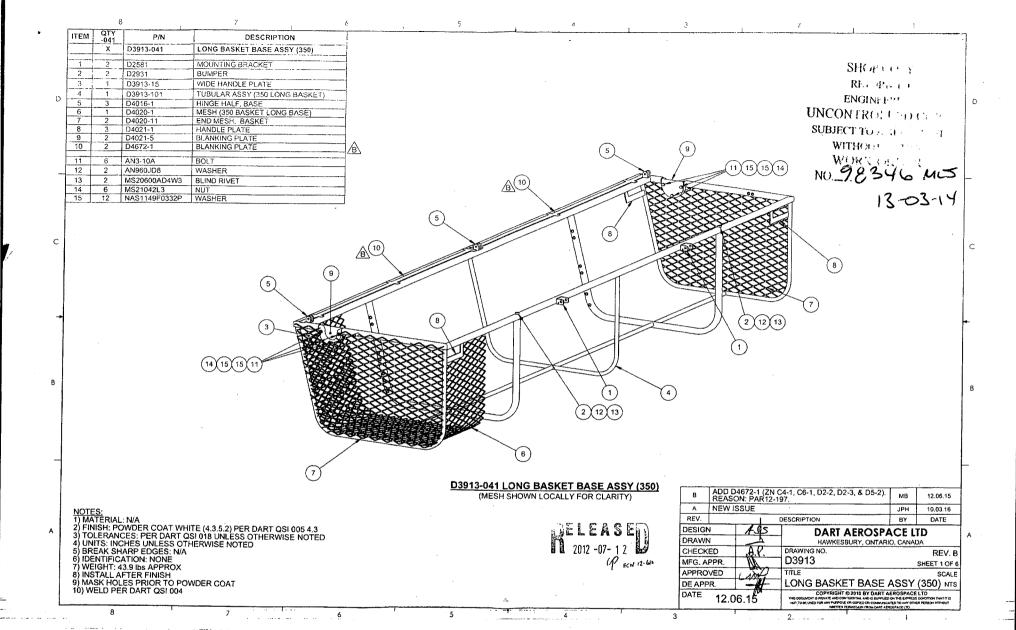
Turning Sequence

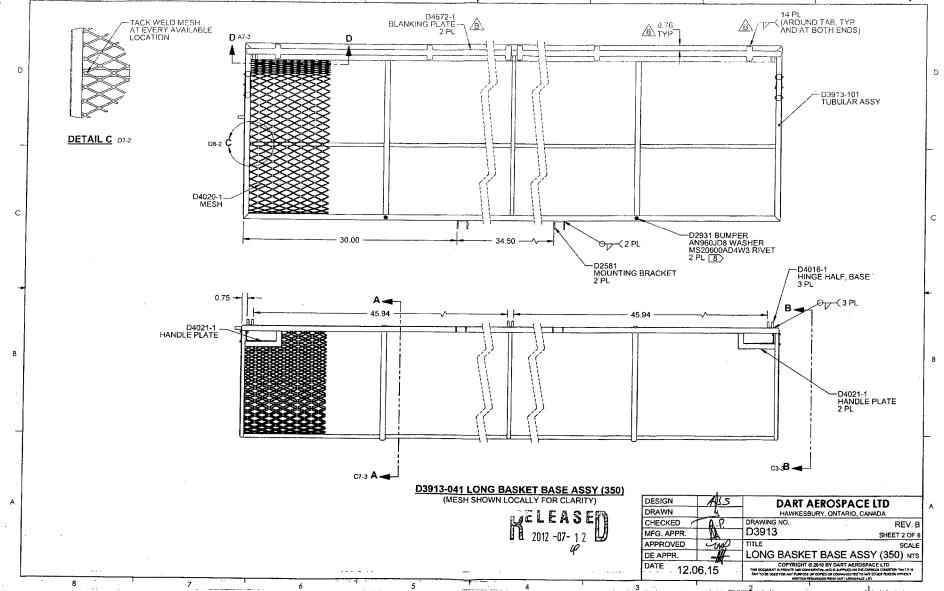
Wave/Twist in Tube

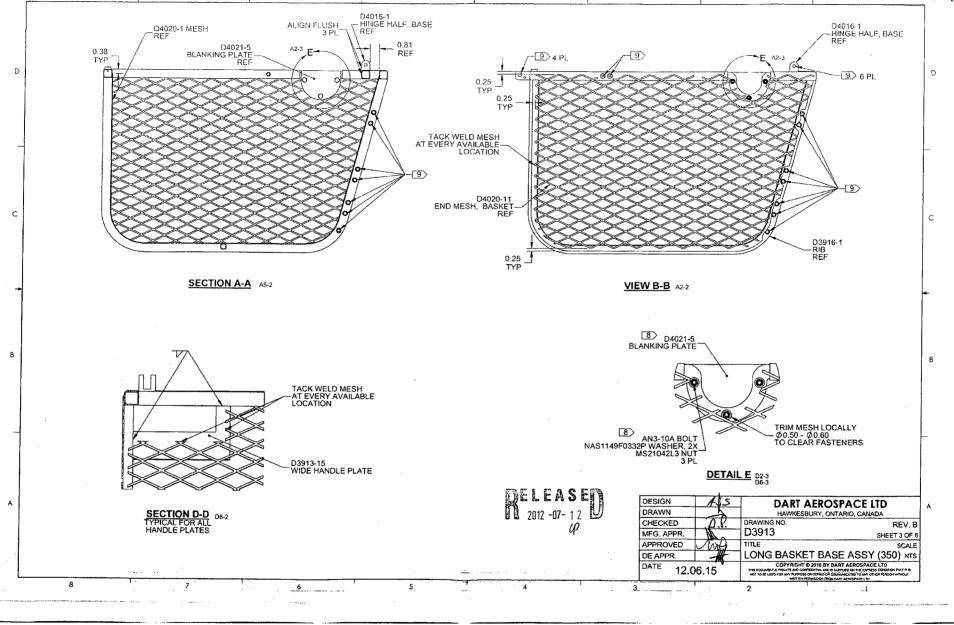
Torque Waves in Extrusion

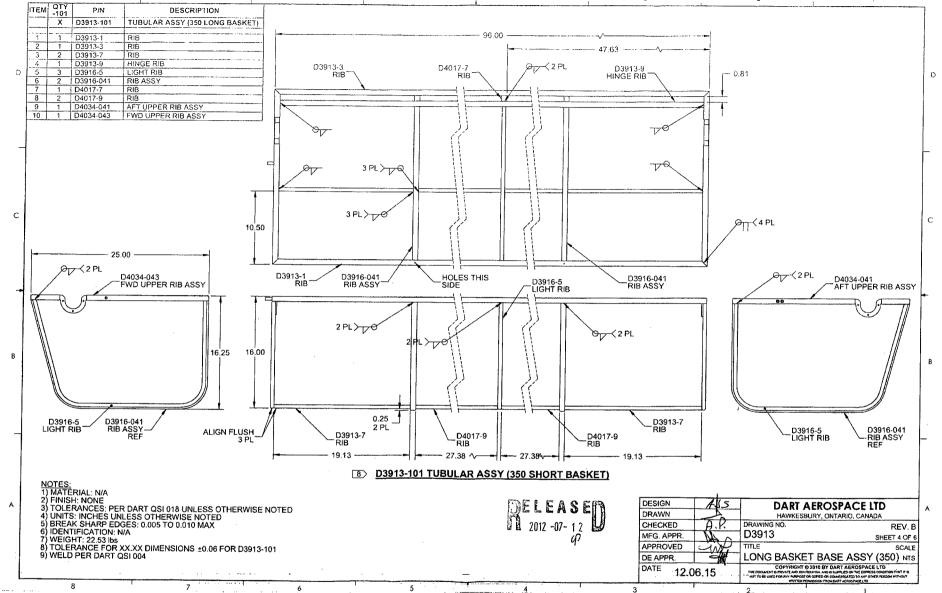
Drawing

Finish Folio



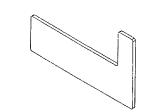


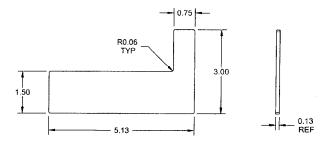




98346

В





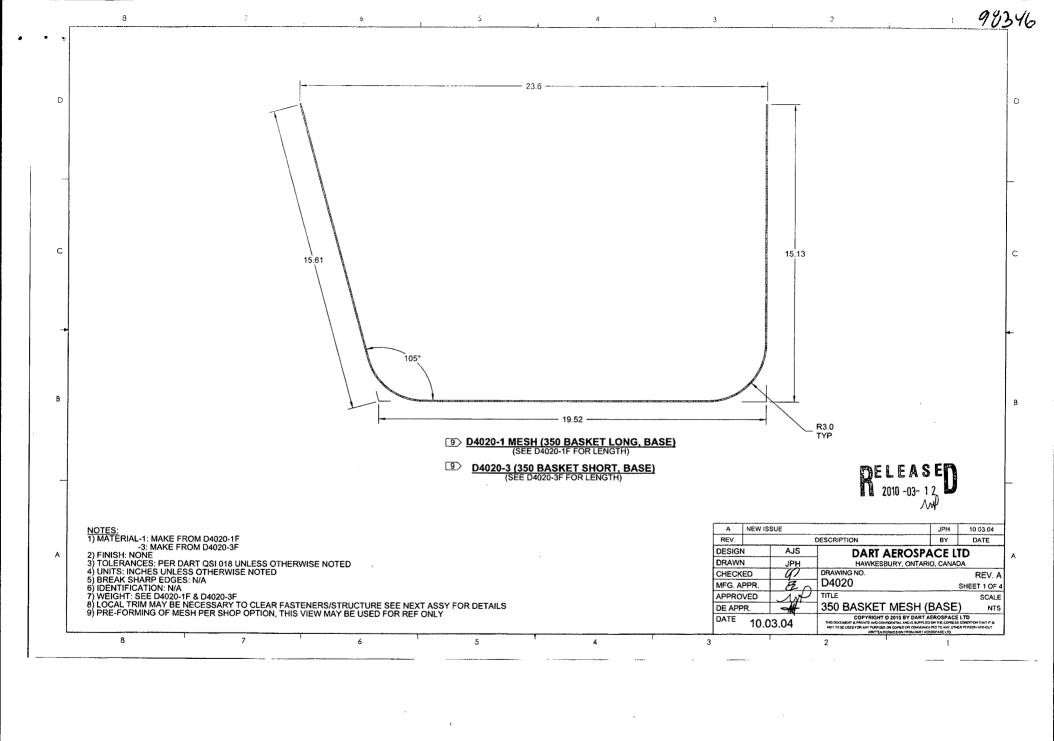
**D3913-15 WIDE HANDLE PLATE** 

С

NOTES:
1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304511GA.
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.31 lbs

P

DESIGN	45	DART AEROSPAC	FITD
DRAWN	13	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.V.	DRAWING NO.	REV. B
MFG. APPR.	M	D3913	SHEET 6 OF 6
APPROVED	100	TITLE	SCALE
DE APPR.	4	LONG BASKET BASE AS:	SY (350) NTS
DATE 12.06.15		COPYRIGHT © 2010 BY DART AEROSPACE LTD  THE DOSLIGHT IS PRIVATE AND CHARGEMAN IS SUPPLED ON THE CORRESS CONDITION THAT IT IS  NOT TO BE USED FOR AUTO FUNDATE OR COPPED ON COMPANIESTED TO ANY OTHER PERSON INTRINSET  WRITTLY PROMISSION PROMISSION AND LOURT ADDRESS AND LOT	



D4020-5: 95.25 D4020-7: 56.00 D 21.75 2.00 1.25 D4020-7 D4020-5 25.00 44.66 D4020-5 MESH (350 BASKET LONG, LID)
 (LOCAL SECTION MESH SHOWN FOR CLARITY) D4020-7 MESH (350 BASKET SHORT, LID) (LOCAL SECTION MESH SHOWN FOR CLARITY) NOTES: 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F REF DART SPEC. M304EX0.75-16F REF DART SPEC. M304EX0.75-16F

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: N/A

7) WEIGHT -5: 0.80 lbs APPROX

-7: 4.49 lbs APPROX

8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS

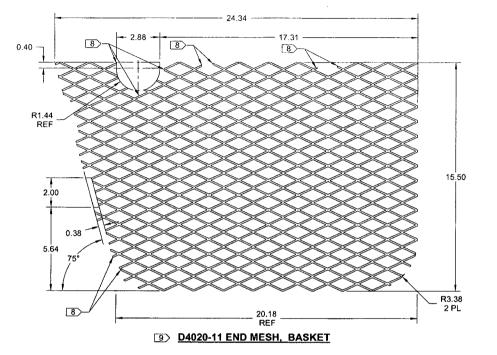
9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06. DESIGN AJS DART AEROSPACE LTD DRAWN JPH HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A D4020 MFG. APPR. SHEET 2 OF 4 TITLE APPROVED SCALE 350 BASKET MESH (BASE) DE APPR. COPYRIGHT © 2010 BY DATA AEROSPACE LTD

THIS DOCUMENT IS PREVATE AND COMPOSETAL WIS SUPPLED ON THE EXPRESS CONDITI
NOT 10 BE USED FOR ANY PURPOSE OR COMPANIATION TO MY OTHER PERSON

TO THE PREVATE AND COMPANIATION TO MY OTHER PERSON

THE PREVATE AND COMPANIATION OF THE PERSON

THE PERSON OF THE PERSON DATE 10.03.04 8



NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
8) INENTIFICATION: N/A

TO CHAIR SHARE EDGES INVA
 HOLD THE CONTROL OF THE CONTROL

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DESIGN AJS JPH DRAWN DRAWING NO. CHECKED REV. A D4020 MFG. APPR. SHEET 3 OF 4 TITLE APPROVED 350 BASKET MESH (BASE)

COPYRIGHT © 2010 BY DART AEROSPACE LTD

THE DOCUMENT OF THE AUTOMOTOR BUSINESS OF THE BUSINESS OF DE APPR. DATE 10.03.04

